



MATERIAL SAFETY DATA SHEET

PRODUCT: Paste
REVISION NUMBER: 1

REVISION DATE: 05/14/2007
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1. PRODUCT AND COMPANY IDENTIFICATION

MANUFACTURED BY: TherMark Holdings, Inc.
33 Hammond
Suite 205
Irvine, CA 92618
Prod Info 323-344-9500
CHEMTREC 800-424-9300

Use the CHEMTREC telephone number only in the event of chemical emergencies.

PREPARED BY: Paul Harrison
Chief Technology Officer

PRODUCT CODE: LMC28

PRODUCT TRADE NAME: LMC28 Bronze Laser Marking Paste

CAS NO: Mixture
CHEMICAL FAMILY: Decorative Coating
PRODUCT TYPE: Laser Marking Coating

2. COMPOSITION/INFORMATION ON INGREDIENTS

This product does not have exposure limit values. Exposure limit values for some of the components are listed below as a guideline for safe use of this product.

HAZARDOUS COMPONENTS

INGREDIENTS/CAS #	OSHA PEL:	ACGIH TLV:
Copper Compound	TWA Dust and Mist: 1.0 mg/m ³	TWA Dust and Mist: 1.0 mg/m ³
Proprietary	TWA as Fume: 0.1 mg/m ³	TWA Fume: 0.2 mg/m ³

3. HAZARDS IDENTIFICATION

PRINCIPLE ROUTES OF EXPOSURE: Inhalation, ingestion and dermal.

The key immediate hazards are:

Combustible Liquid
Skin, eye, and respiratory irritant
Harmful if swallowed

Effects from Acute Exposure:

EYE CONTACT : Causes eye irritation.

SKIN CONTACT: Causes skin irritation.

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INHALATION: Causes lung irritation.

INGESTION: Harmful if swallowed

AGGRAVATED MEDICAL CONDITIONS:

Respiratory

Effects from Chronic Exposure:

CARCINOGENIC INGREDIENTS:

None

OVEREXPOSURE EFFECTS:

CONTAINS COPPER COMPOUNDS:

Copper compounds may cause skin and eye irritation. Ingestion may cause nausea, vomiting, and diarrhea.

CONTAINS DENATURED ALCOHOL:

Overexposure to denatured alcohol can cause serious health effects such as liver toxicity and central nervous system depression ("drunk"). Use during pregnancy may cause fetal alcohol syndrome. Inhalation may cause headache and respiratory irritation. Skin and eye irritant. Denaturants are added to discourage ingestion and will cause nausea and vomiting.

4. FIRST AID MEASURES

INGESTION: If swallowed, give at least 3-4 glasses of water, but do not induce vomiting. Do not give anything by mouth to an unconscious or convulsing person. Get immediate medical attention.

SKIN: For skin contact, wash affected areas with plenty of water, and soap if available, for several minutes. Get medical attention if irritation occurs.

INHALATION: If inhaled, remove from area to fresh air. Get medical attention if respiratory irritation develops or if breathing becomes difficult.

EYES: For eye contact, immediately flush eyes for at least 15 minutes with running water. Hold eyelids apart to ensure rinsing of the entire eye surface and lids with water. Get immediate medical attention if irritation develops.

NOTES TO PHYSICIAN: None specified.

5. FIRE FIGHTING MEASURES

OSHA FLAMMABILITY CLASS: NON-COMBUSTIBLE

FLASH POINT (°F): >200

Flashpoint Method: Pensky-Martin Closed Cup or Grabner Mini-flash

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Lower Explosive Limit: Not Available

Upper Explosive Limit: Not Available

EXTINGUISHING MEDIA: Carbon Dioxide, Dry Chemical, Foam or Water Mist

FIRE FIGHTING PROCEDURES: Fire-Fighters should wear self-contained breathing apparatus and full protective clothing when fighting chemical fires.

Use water spray to cool nearby containers and structures exposed to fire.

UNUSUAL HAZARDS: Decomposition and combustion products may be toxic.

6. ACCIDENTAL RELEASE MEASURES

SPILL PROCEDURES: Wear appropriate protective equipment. Avoid the generation of dust. Collect material and place in closable container(s) for disposal.

7. HANDLING AND STORAGE

PRECAUTIONS TO BE TAKEN IN HANDLING AND STORAGE: Avoid contact with eyes, skin and clothing.

NOTES ON HANDLING INFORMATION: Minimize dust generation during handling. Use adequate ventilation.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

VENTILATION: Adequate ventilation should be provided to keep concentrations below acceptable Exposure Limits. Discharge from the ventilation system should comply with the applicable air pollution control regulations.

EYE PROTECTION: Wear safety glasses or goggles to protect against exposure.

PROTECTIVE GLOVES: Use gloves as a standard industrial handling procedure.

RESPIRATORY PROTECTION: Appropriate respiratory protection is required when exposure to airborne contaminant is likely to exceed acceptable limits. Respirators should be selected and used in accordance with OSHA Subpart I (29 CFR 1910.134) and manufacturer's recommendations.

OTHER PERSONAL PROTECTIVE EQUIPMENT: None specified.

9. PHYSICAL AND CHEMICAL PROPERTIES

APPEARANCE: Brown Paste

BOILING POINT: Not Available

VAPOR DENSITY (AIR=1): Heavier than air

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EVAP. RATE(BUTYL ACETATE=1): Slower than n-Butyl Acetate

VOC, Wt.%(EPA METH.24): 5

BULK DENSITY: Not Available

SOLUBILITY (in water): Insoluble

10. STABILITY AND REACTIVITY

STABILITY DATA: STABLE

POLYMERIZATION: WILL NOT OCCUR

HAZARDOUS DECOMPOSITION PRODUCTS: Carbon monoxide, carbon dioxide and depending on conditions, some hydrocarbon fragments may also be formed.

INCOMPATIBILITY

(MATERIALS TO AVOID): Strong oxidizing agents

CONDITIONS/HAZARDS TO AVOID: None known.

11. TOXICOLOGICAL INFORMATION

No Toxicological data known.

12. ECOLOGICAL INFORMATION

ECOTOXICOLOGICAL INFORMATION: No data at this time

CHEMICAL FATE INFORMATION: No data at this time.

PERSISTENCE/DEGRADABILITY: No data at this time.

APPRAISAL: No data at this time.

MOBILITY: No data at this time.

13. DISPOSAL CONSIDERATIONS

DISPOSAL OF WASTE METHOD: Dispose in accordance with Federal, State and Local regulations.

14. TRANSPORT INFORMATION

DOT Shipping Name: DOT data is available upon request. Contact the Environmental, Health, & Safety Department at (724) 223-5900.

15. REGULATORY INFORMATION

SARA SECTION 302: None Found

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SARA (311, 312) HAZARD CLASS: ACUTE HEALTH HAZARD
CHRONIC HEALTH HAZARD
FIRE HAZARD

SARA 313 Title III Toxic Chemical List:

The following chemicals are subject to the reporting requirements of Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 and 40 CFR part 372.

13	%	Copper compounds	10	%	Metal as Cu
	%	Methanol	< 1	%	
	%	Methyl Isobutyl Ketone	< 0.1	%	

TSCA Inventory Status: This product (and/or all of its components) is in compliance with the U.S. EPA Toxic Substance Control Act, TSCA, (15 U.S.C. 2604).

This product and all of its components is listed on the DSL inventory.

16. OTHER INFORMATION

Revisions: The Format has been changed to meet the requirements of the new ANSI Standard Z400.1.

LABEL INFORMATION:

WARNING!

Combustible liquid.

Skin, eye, and respiratory irritant.

Harmful if swallowed.

Keep away from heat and flame.

Avoid contact with eyes, skin and clothing.

Avoid breathing dust, mist or vapor.

Keep away from food products.

Wash thoroughly after handling and before eating, drinking or using cosmetic or tobacco products or toilet facilities.

Use with adequate ventilation.

Keep container closed when not in use.

FIRST AID: If inhaled, remove to fresh air. If breathing is difficult, give oxygen. In case of contact, immediately flush eyes or skin with plenty of water. Remove contaminated clothing. Get medical attention.

IN CASE OF FIRE: Use water, dry chemical or carbon dioxide.

IN CASE OF SPILL: Collect and dispose in accordance with federal, state and local regulations.

FOR INDUSTRIAL USE ONLY.

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DEFINITIONS AND ABBREVIATIONS :

ACGIH = American Conference of Governmental Industrial Hygienists
C (CEIL) = The concentration that shall not be exceeded during any part of the working exposure.
CAS # = Chemical Abstracts Service Registry Number
EPA = Environmental Protection Agency
IARC = International Agency for Research on Cancer
NIOSH = National Institute for Occupational Safety and Health
NTP = National Toxicology Program
OSHA = Occupational Safety and Health Administration
PEL = Permissible Exposure Limit
SARA = Superfund Amendments and Reauthorization Act
STEL = Short Term Exposure Limit. Usually a 15 minute time weighted average exposure.
TLV = Threshold Limit Values
TSCA = Toxic Substance Control Act
TWA = Time Weighted Average. Exposure concentration for a normal 8 hour day or 40 hour week.
VOC = Volatile Organic Content

DISCLAIMER: The information contained in this Material Safety Data Sheet (MSDS) has been compiled from sources believed to be reliable and to represent the most reasonable current opinion on the subject when the MSDS was prepared. No guarantee is made as to the correctness or sufficiency of the information. The user of this product must decide what safety measures are necessary to safely use this product, either alone or in combination with other products, and determine the regulatory compliance obligations under any applicable federal or state laws.

*** END OF MSDS ***